

EcoAdd

PETG - Colours

Specifications

- Recycled PETG material for 3D-printing
- 90-100 % recycled content
- Pellets available in several colours

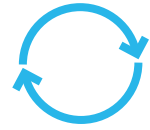
Printing guidelines:

- **Pre-Drying:** Recommended for at least 4-6 h at 60 °C.
- **Build Plate Temperature:** Recommended to use 80 °C.
- **Barrel Temperature:** Recommended to use 180-190 °C.

Property	Typical Value	Unit	Test Method
Density	1.28	g/cm ³	ISO 1183
Glass Transition Temperature *	79	°C	ISO 11357
Vicat Softening *	77	°C	ISO 306 Method A50
Heat Deflection Temperature *	74	°C	ASTM D648 0.46 Mpa
Weatherability	Not recommended for applications exposed to continuous long-term outdoor exposure.		

* Overview of typical properties. Sample preparations were carried out by filament 3D printing of the respective test piece by using a Prusa i3 MK3S printer, 100% infill and 0.2 mm layer height.

In short



Recycled materials for 3D-printing

**90-
100 %**

Amount of recycled content

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